



# MANTICORE ARMS, INC.

Advanced Fighting Gear

## SCORPION EVO FOREND INSTALLATION INSTRUCTIONS

MADE IN



U. S. A.

**Warning: Always verify your rifle is unloaded prior to installing any parts!**

The Scorpion EVO forends are compatible with the following firearms:

- CZ Scorpion EVO S1 pistol and carbine
- CZ Scorpion EVO S2 Micro

The following is included in the kit:

- (1) Scorpion EVO Forend
- (1) Scorpion EVO Mounting Block
- (3) 6-32 Socket Head Cap Screws
- (8) 8-32 Flat Head Cap Screws
- (1) 5/64" Allen Wrench
- (1) 3/32" Allen Wrench
- (1) 7/64" Allen Wrench
- (1) or (3) 8-32 sets screws



You will need the following tools:

- Proper wrench to remove OEM barrel nut
- Heat source- heat gun or torch (optional)
- Manticore Arms Bench Block (optional)

### STEP 1:

Remove original forend by heating barrel nut on a pistol to break down Loctite, and then wrench off. If a carbine you will need a special tool to remove, available from Manticore Arms. Be careful not to overstress the receiver and/or cause the trunnion block to rotate in the receiver. If in doubt, take to a gunsmith! Manticore Arms shall not be liable for damage to gun due to improper removal of OEM forend.

### STEP 2:

Slide Manticore forend onto gun. Through the three two witness holes on the left side for the forend (just above the four cap head screws) insert the 7/64" allen wrench and tighten all three screws on the mounting block until secure-go back and forth when tight as tightening two screws can take pressure off the third screw.

### STEP 3:

Remove the forend and tighten down the 8-32 set screw in the hole on the underside of the mounting block with the 5/64" allen wrench and, if present, the two 8-32 set screws on the sides of the mounting block.

### STEP 4:

Place forend back on mounting block and tighten down the eight flat head screws on the side of the forend with the 3/32" allen wrench until secure.

### NOTE:

After the first range session, check to make sure all screws are still fully snug and secure.



Your Scorpion EVO forend is now installed!

Visit [www.youtube.com/manticorearms](http://www.youtube.com/manticorearms) to view videos on the installation and use of this product!

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