



# MANTICORE ARMS, INC.

Advanced Fighting Gear

## SCORPION EVO FOREND INSTALLATION INSTRUCTIONS

MADE IN



U. S. A.

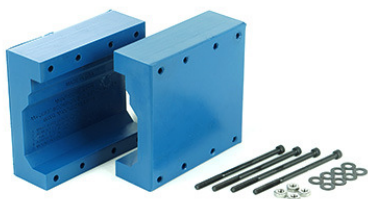
**Warning: Always verify your rifle is unloaded prior to installing any parts!**

The Scorpion EVO Bench Black is compatible with the following firearms:

- CZ Scorpion EVO S1 pistol and carbine
- CZ Scorpion EVO S2 Micro

The following is included in the kit:

- (2) Bench Block Halves
- (4) 3 1/4" long 8-32 Socket Head Cap Screws
- (8) Washers
- (4) 8-32 Threaded Nuts



You will need the following tools:

- 9/64" Allen Wrench
- 11/32" socket or small adjustable wrench
- Vise (for holding bench block during work)

### STEP 1:

Make sure the Scorpion EVO is unloaded!

### STEP 2:

Remove the lower receiver from the gun.

### STEP 3:

Leave the bolt group in the gun. This will help support the receiver internally.

### STEP 4:

Place a block on each side of the upper receiver, with the front edge of the blocks aligned with the front edge of the receiver. Place a screw at the holes at each end of the block. There should be a washer on each side of the screw where it contacts the block. Tighten down the nuts so the slight gap at the top and the bottom is equal and the nuts are snug.

### NOTE:

There are eight holes in the blocks for screws, but only four screws are required. The additional holes allow you to relocate a screw if necessary due to your vise setup or any access requirements for the work you intend to perform.

### STEP 5:

Mount the blocks in a vise and secure. The blocks will help distribute the loads throughout the receiver and will help prevent the trunnion block from trying to rotate in the receiver when barrel work is performed. If you are working on the barrel it is best to clamp in the vise with the vise jaws on either side of the block with the barrel trunnion between the jaws.

### NOTE:

If you are trying to remove the OEM barrel nut from the Scorpion EVO, please be aware that it is attached with thread locker. You will need to carefully heat the barrel nut with a heat gun or propane torch until the thread locker breaks down (often you will see a small puff or wisp of black smoke when it is hot enough). Attempting to remove the barrel nut without breaking down the thread locker first can still damage the trunnion and receiver even if clamped in the Bench Block.



### WARNING!

**IF IN DOUBT TAKE TO A GUNSMITH!** Due to the many variables involved in gunsmithing Manticore Arms shall not be held responsible for damage caused to a gun when using the Bench Block even when the Bench Block is used properly.

Visit [www.youtube.com/manticorearms](http://www.youtube.com/manticorearms) to view videos on the installation and use of this product!

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